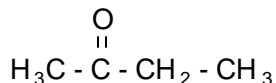


Intermediates

Sales Specification
Rev. 8 10/2005

Methyl Ethyl Ketone (MEK)



Properties	Test Methods	Sales Specifications
Acidity, as acetic acid, Wt%	BRCP 4511	0.003 max.
Color, Platinum-Cobalt Scale	BRCP 4270	10 max.
Distillation Initial Boiling Point °C (°F)	BRCP 4330	78.5 (173.3) min.
Distillation Dry Point °C (°F)	BRCP 4330	81.0 (177.8) max.
Non-volatile Matter, g/100 ml	BRCP 4535	0.002 max.
Purity, Wt%	BRCP 4512	99.5 min.
Specific Gravity @ 20°C	BRCP 4843	0.805 - 0.807
Water Content, Wt%	BRCP 5281	0.1 max.
CAS Registry Number - 78-93-3		
DOT Hazard Code - Flammable Liquid		
Typical Flash Point, TCC, 25° F		

ExxonMobil Chemical MEK meets ASTM Specification D 740-05 Type I

Americas

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The test methods specified above, or their equivalent, will be used in conjunction with ASTM D 3244, "Standard Practices for Utilization of Test Data to Determine Conformance with Specifications."

ExxonMobil's sampling and testing procedures in effect at the time of production will be used for certification testing. Results may be based on tank certification, manufacturing data, periodic testing and/or most recent product restock. ExxonMobil reserves the right to use other equivalent test methods in certifying this product.